

## SIGMATEK S-DIAS CPU (Ethernet)

Supported Series: SIGMATEK S-DIAS Digital Mix DM162

Website: <http://www.sigmatek-automation.com/en/>

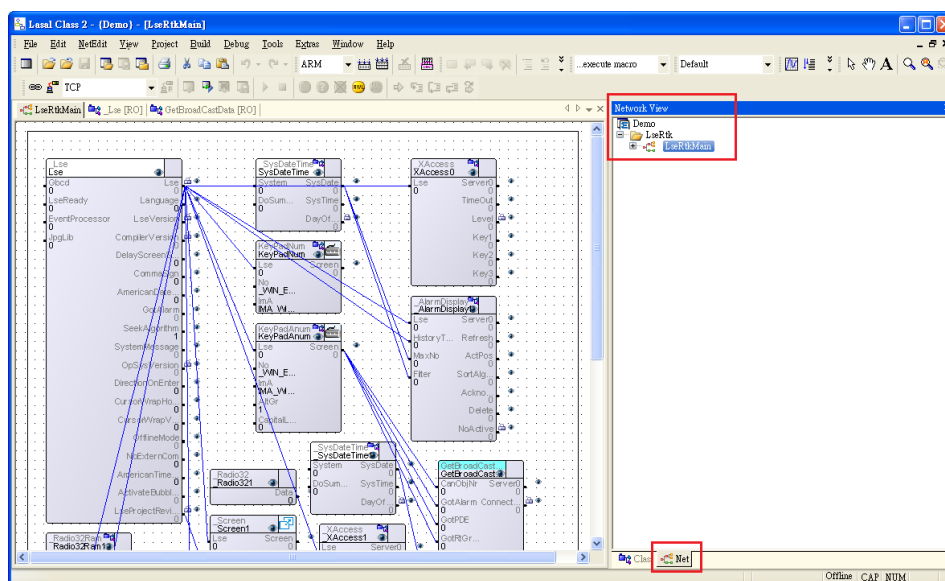
### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	SIGMATEK S-DIAS CPU (Ethernet)		
PLC I/F	Ethernet		
Port no.	1956		
PLC sta. no.	0		

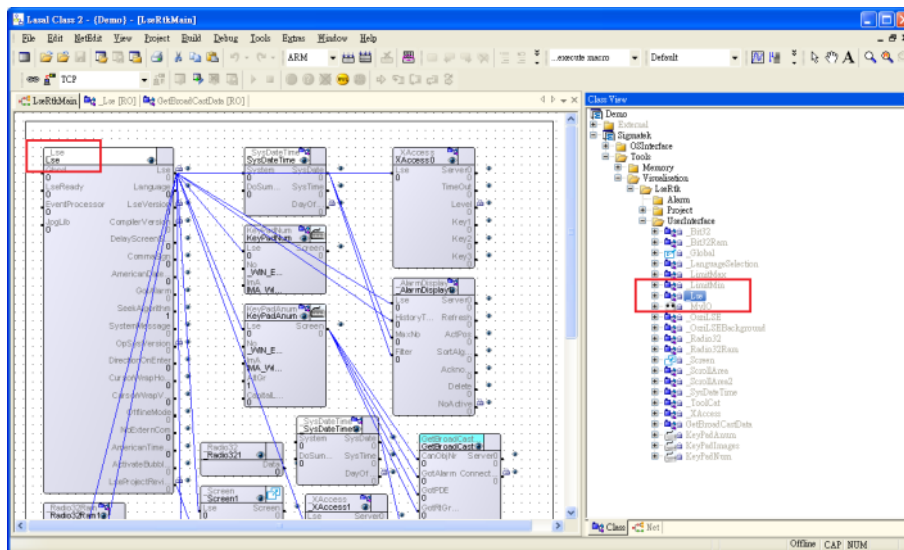
<b>On-line simulator</b>	Yes	<b>Multi-HMI connect</b>	Yes
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### How to Import Tag:

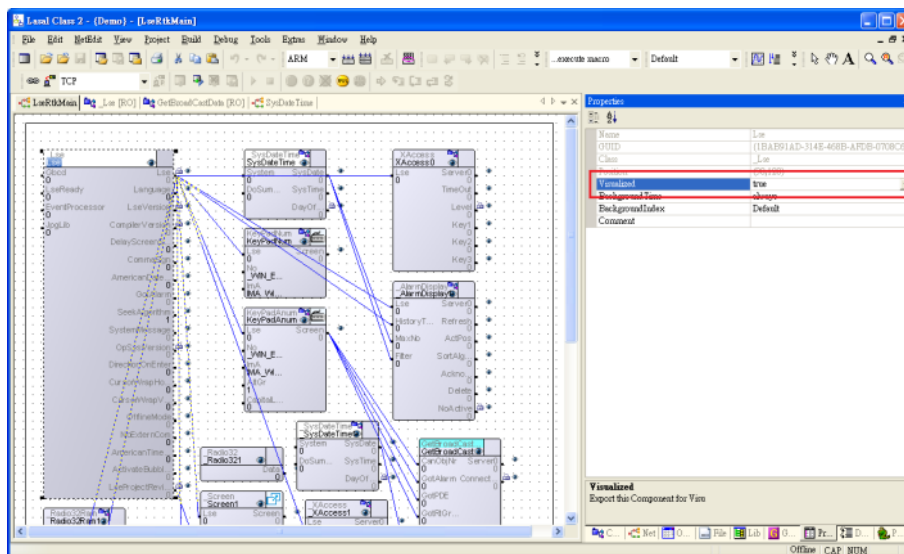
1. Launch **LASAL Class 2**, click **Network View** tab, and the software editing area opens.



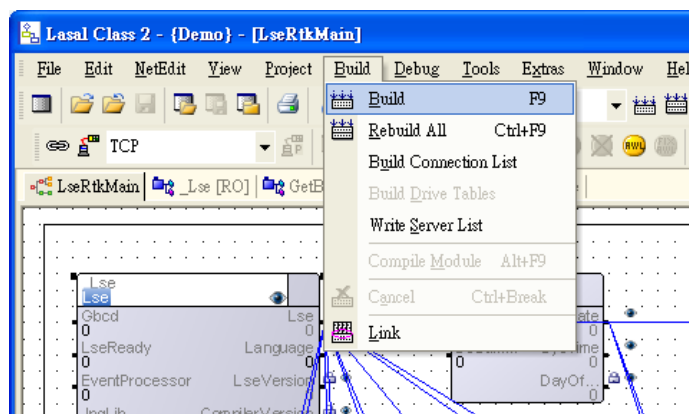
2. Switch to **Class View** tab and drag the object to the editing area.



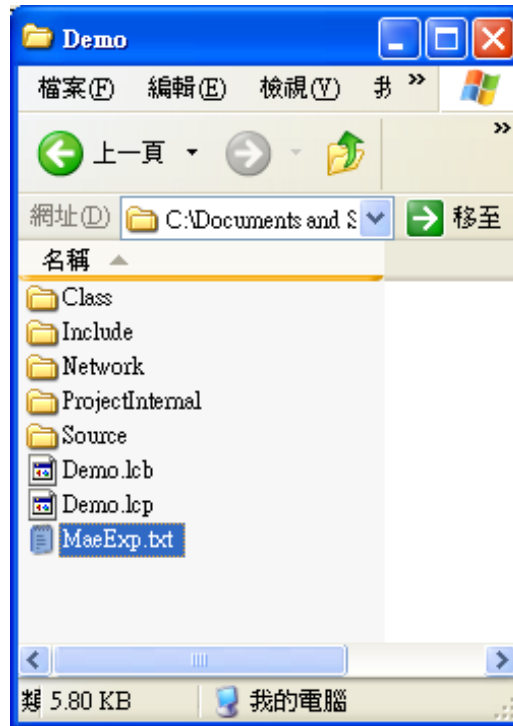
3. In the editing area select the object, and in **Properties** tab select **true** for **Visualized**.



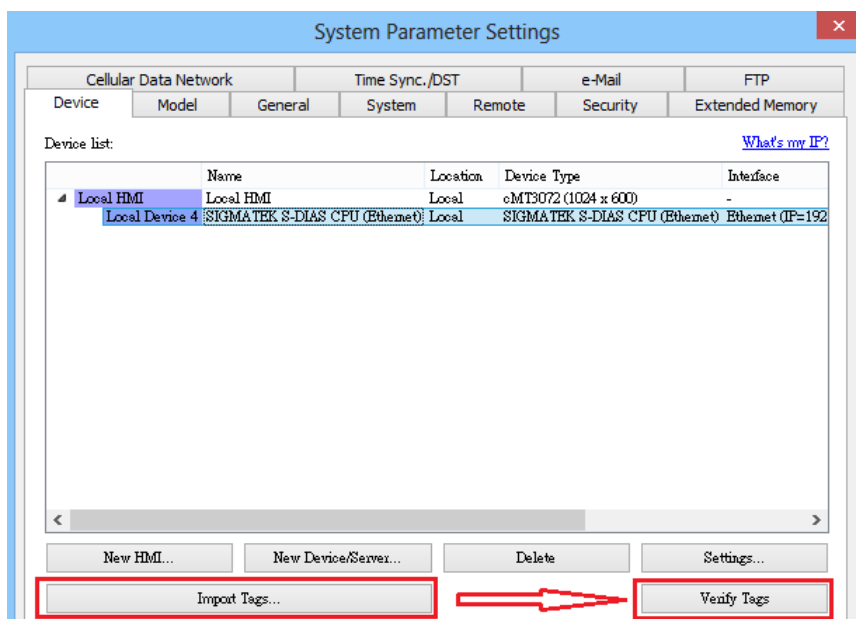
4. **Build** the file.



5. After editing, the **MaeExp.txt** file will be generated under the project folder, and the file can be imported to EasyBuilder. If **false** was selected for Visualized in step 3, then the file will not be imported to EasyBuilder.



6. Launch EasyBuilder, select SIGMATEK driver and set the parameters, and then select **Import Tag**. After the import is completed, you need to **Verify Tags** the driver to be able to communicate.



## Support Device Type:

Data type	EasyBuilder data format	Memo
Bool	bit	
Byte	16-bit BCD, Hex, Binary, Unsigned	8-bit
SInt	16-bit BCD, Hex, Binary, Signed	8-bit
USInt	16-bit BCD, Hex, Binary, Unsigned	8-bit
Word	16-bit BCD, Hex, Binary, Unsigned	16-bit
Int	16-bit BCD, Hex, Binary, Signed	16-bit
UInt	16-bit BCD, Hex, Binary, Unsigned	16-bit
DWord	32-bit BCD, Hex, Binary, Unsigned	32-bit
DInt	32-bit BCD, Hex, Binary, Signed	32-bit
Real	32-bit Float	32-bit
UDInt	32-bit BCD, Hex, Binary, Unsigned	32-bit
String	ASCII (Use Unicode)	16-bit

## Wiring Diagram:

### Ethernet Cable:

